

5/12

DART AEROSPACE LTD		Work Order:	22471
Description: Support		Part Number:	D3379-1
C# 05-0003			
Dwg: D3379 Rev. A page 2		Qty:	10
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	JL	05.02.16	10
2	MV	Cut blank: 2.00" x 1.00" x 3.750" long Material: 1010-1025 Steel Bar (M1010-B1.000x02.000) Identify for D3379-1 Batch: M7731 M45925	CP	05/06/03	11
3	MV	Machine as per Folio FA502 and Dwg D3379 Identify as D3379-1	JL	05/06/04	11
4	QC2	Inspect parts as they come off the CNC machine	JL	05/06/04	11
5	QC8	Second check	EC	05.06.05	11
6	MV	Deburr	JL	05/06/04	11
7	QC5	Inspect work to Step 6	EC	05.06.06	10
8	ST	Identify and Stock	CPL	05.06.06	10
9	AC	Cost / part 1739	AP	05/06/13	11
10	DC	Close W/O 1638 Inspect Level 21	AP	05.06.16	11

Rev	Date	Change	Revised By	Approved
A	05.02.03	New issue	KJ/JLM	

PRELIMINARY ISSUE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/06/06	3	blanks cut to short 8 pieces have no radius in corner "about .050 to short. <u>0.012-.050</u>	# 05.06.06	IT IS ACCEPTABLE FOR THIS TIME.	# 05.06.06 JL 05/06/06	# 0506.06	# 05.06.06	# 0506.06

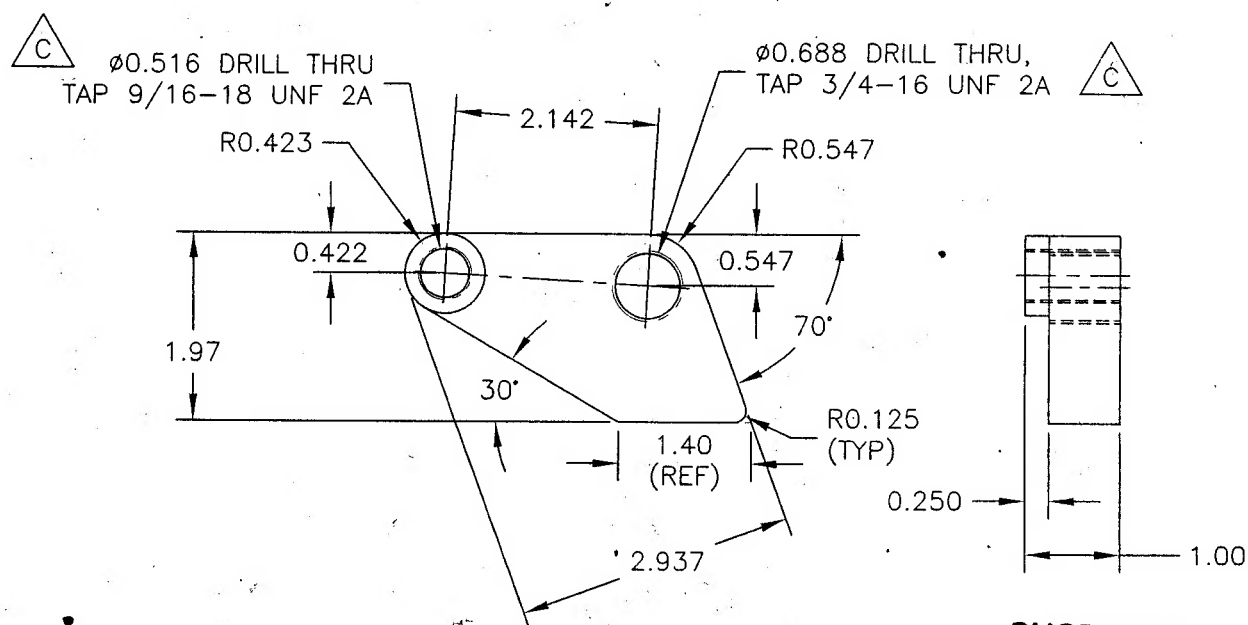
Part No: D3379-1 PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: LD Date: 05/06/06

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3379	REV. C SHEET 2 OF 4
DATE 05.05.27	TITLE ARM WELDMENT		SCALE 1:2



D3379-1 SUPPORT

SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO COMMENT
WITHOUT NOTICE

WORK ORDER
NO. 22471

NOTES:

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A569/A570 OR CSA G40.21, 38W/44W/50W/60W/70W, 1.000 STEEL (REF. DART SPEC. M1010-B1.000x02.000)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

0.258
0.345

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Feb 15, 2005
03:37 pm

Work Order No : 0022471
Project Name : D3379-1
Project For : WK512
Work Order Type : Main
Main WO Number :
House Part Number : D3379-1
Description : Support
Manufactured : Yes
Amount Req'd : 10
Amount Done : 0
Start Date : 02-15-05
Est Finish Date : 03-10-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

DART AEROSPACE LTD		Work Order: 22471
Description: ARM WELDMENT		Part Number: D3379-1
Inspection Dwg: D337C Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☒ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.422	± 0.010	0.429	✓			
0.423	± 0.010	0.424	✓			
$\phi 0.516$	± 0.005 -0.000	0.516	✓			
2.142	± 0.010	2.140	✓			
$\phi 0.688$	± 0.005 -0.000	0.689	✓			
0.547	± 0.010	0.548	✓			
70°	\pm	70°	✓			
0.125	± 0.010	0.125	✓			
2.937	± 0.010	2.938 2.937	✓			
30°	\pm	30°	✓			
1.97	± 0.030	1.970	✓			
0.250	± 0.010	0.248	✓			
1.00	± 0.030	0.998	✓			

Measured by: <i>EN</i>	Audited by:	Prototype Approval: <i>N/A</i>
Date: 05/06/03	Date:	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

11

22

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100